Technical Data Sheet



FEROLITE NAM 32CR GASKET JOINTING SHEET

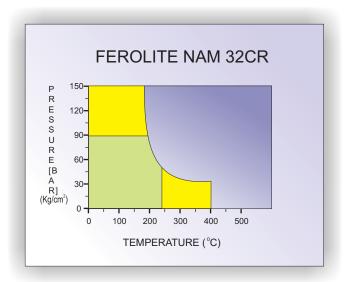
| ۲٬۵۰ ۲٬۰۰ ۲٬۵۰ ۲٬۰۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ ۲٬۵۰ | Applications: Gasket material for various highly different aggressive media and very good chemical resistance to acid & alkaline media. | |
|--|---|--|
| Material Composition | | |
| (Type of fibres) | Aramid Fibre | |
| Binders | CSM Elastomers | |
| OPERATING CONDITION | | |
| Max.Peak Temp | 400°C | |
| Max. Continuous Temp | 270°C | |
| Max.Continuous Temp.with steam | 240°C | |
| Max. Operating Pressure | 150 Kg/cm ² | |
| | | |

Physical Properties:

The following Information applies to material thickness 2.0 mm.

| S.NO. | PROERTIES | TEST METHOD | UNIT | SPECIFIED VALUE |
|-------|--|-------------|--------------------|-----------------|
| 1. | DENSITY | | gm/cm ³ | 1.70 - 2.00 |
| 2. | TENSILE STRENGTH | | | |
| | (a) ACC to ASTM F152(ACROSS GRAIN) | | N/mm ² | > 15 |
| | (b) ACC to DIN52910 (ACROSS GRAIN) | | N/mm ² | > 10 |
| 3. | COMPRESSIBILITY | ASTM F36A | % | 5 – 15 |
| 4. | RECOVERY | ASTM F36A | % | > 50 |
| 5. | FLUID ABSORPTION | ASTM F 146 | | |
| | (a) IN ASTM OIL NO. 3 | | | |
| | INCREASE IN MASS | | % | |
| | INCREASE IN THICKNESS | | % | |
| | (b) IN FUEL B | ASTM F 146 | | |
| | INCREASE IN MASS | | % | |
| | INCREASE IN THICKNESS | | % | |
| | (c) IN WATER/ANTIFREEZE | ASTM F 146 | | |
| | 96% H₂SO₄ Acid (48 hrs. at 23ºC) | | % | < 12 |
| | 95% HNO $_{\scriptscriptstyle 3}$ Acid (48 hrs. at 23 $^{\scriptscriptstyle 0}$ C) | | % | < 5 |
| 6. | IGNITION LOSS | DIN 52911 | % | < 28 |
| 7. | SEALABILITY AGAINST Nitrogen | DIN 3535 | cm³/min. | |
| 8. | STRESS RESISTANCE | | | |
| | 16h 300°C | DIN 52913 | N/mm ² | |
| | 16h 175⁰C | DIN 52913 | N/mm ² | |

| Standard Sheet Size | | 1500x2000 mm, 1500x4000mm, 1500x1500mm 1500x4500 mm, 1500x3000mm, 2000x3000 mm |
|---------------------|-----------|--|
| Thickness | | 0.30 mm to 6.00 mm (For Non-Metallic Range) 0.80 mm to 6.00 mm (For Metallic Range) |
| Tolerance | Thickness | < 1mm = ± 0.10 mm > 1mm = ± 10% |
| | Length | ± 50 mm |
| | Width | ± 50 mm |



All data quoted above are based on years of experience in production & operation of sealing elements, in view of the wide variety of possible installation & operating conditions one can not draw final conclusion in all application cases regarding the behaviour in gasket joint. The data may not therefore, be used to support any warranty claims. Should you have any doubts about the choice of gasket material, please refer to us. Our engineering cell will be happy to assist you.

Ferolite Jointings Ltd